

WHAT IS CLAIMED IS:

1. A clear mounting film, comprising:
 - a release liner having an upper and a lower surface, at least the upper of
5 which is a release surface;
 - a layer of pressure sensitive adhesive applied to said upper release surface;
 - a support layer applied to said pressure sensitive adhesive layer; and
 - a layer of thermally activated adhesive applied to said support layer, said
film having a shape such that said film may be used effectively as a clear mounting film.
- 10 2. The mounting film of claim 1 wherein said pressure sensitive adhesive, said support layer and said thermally activated adhesive are each substantially transparent to visible light.
- 15 3. The mounting film of claim 1 wherein said pressure sensitive adhesive, said support layer and said thermally activated adhesive are each substantially water clear.
4. The mounting film of claim 2, wherein said thermally activated adhesive has an activation temperature in the range less than 225 degrees Fahrenheit.
- 20 5. The mounting film of claim 4 wherein said thermally activated adhesive is 0.2 mil to 5 mil thick.
6. The mounting film of claim 4 wherein said thermally activated adhesive is an
25 Ethyl Vinyl Acetate film.
7. The mounting film of claim 2 wherein said pressure sensitive adhesive layer is 0.2 to 2 mils thick.
- 30 8. The mounting film of claim 2 wherein said pressure sensitive adhesive layer is an acrylic polymer.

9. The mounting film of claim 2 wherein said release liner is 0.2 to 2 mils thick.
10. The mounting film of claim 2 wherein said release liner is Polyethylene
5 Terephthalate.
11. The mounting film of claim 2 wherein said release liner is window grade smooth.
12. The mounting film of claim 2 wherein said pressure sensitive adhesive layer has a
10 bond strength to glass less than 40 ounces per inch.
13. A method of face mounting a graphic, comprising the steps of:
attaching a clear two-sided mounting film to said graphic using a
thermally activated adhesive surface of said two-sided mounting film;
15 removing a protective layer from said thermally attached two-side
mounting film to reveal a pressure sensitive adhesive layer of said clear two-sided
mounting film; and
attaching said graphic to a clear support by means of said pressure
sensitive adhesive layer.
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14. The method of claim 13 wherein said pressure sensitive adhesive and said
thermally activated adhesive are each substantially water clear.
15. The method of claim 14 wherein said thermally activated adhesive is an Ethyl
25 Vinyl Acetate film, 0.2 to 2 mils thick.
16. The method of claim 15 wherein said pressure sensitive adhesive layer is an
acrylic polymer, 0.2 to 2 mils thick.
- 30 17. A method of making a two-sided tape, comprising:

coating a pressure sensitive layer on to a release liner having an upper and a lower surface, at least the upper of which is a release surface; and

floating a film comprising a support layer applied having a layer of thermally activated adhesive pre-applied to said support layer, such that said support
5 layer contacts said pressure sensitive layer.

18. The method of claim 17 wherein said pressure sensitive adhesive, said support layer and said thermally activated adhesive are each substantially transparent to visible light.

10 19. The method of claim 18 wherein said thermally activated adhesive is an Ethyl Vinyl Acetate/ Polyethylene blend film, 0.2 to 2 mils thick.

20. The method of claim 18 wherein said pressure sensitive adhesive layer is an acrylic polymer, 0.2 to 2 mils thick.

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